



DEBURR

SC07-01051-R
Bore dia - 85mm
Piston dia - 55mm
Swing stroke 90° -23mm
stright stroke - 16mm
Full stroke - 39mm

Surface Finish	▽▽▽	▽▽	▽	▽	~	ZONE	SCALE	1:1	PROJECTION
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	50/100
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9
Drawn	Prabhakar	DESCRIPTION						Qty.	Casting/forging/ welding drg.no
Checked	Prabhakar	DESCRIPTION						01	
Approved	19/09/21	SWING CYLINDER						Drawing NO	
Date	19/09/21	SC07-01051-R							
Clamping elements type		CLASP						SHEET: 1 of 1	Sheet No:
		BANGALORE-72							1/1

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°